

DWG NO

1741AS829

SH

7

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
A	3075AS260 W/ 3099AS131, 3075AS258 W/ 3099AS131,	11/4/77	MLD 4825
B	REDRAWN, 11 SHEETS WAS 15;	7/2/80	MLD

E. STENCILING/SAFETY MARKINGS

1. ALL STENCILING SHALL BE APPLIED TO SURFACES CLEANED OF ALL LOOSE SCALE, DIRT, OIL, AND GREASE; ALL DEPOSITS OF CLEANING COMPOUNDS SHALL BE REMOVED.

2. STENCILING SHALL BE DONE USING BLOCK OR STENCIL TYPE LETTERS.

3. STENCILING PAINT SHALL BE A SILICONE ALKYD ENAMEL PER TT-E-490 (COLOR #27038 OF FED-STD-595, SEMI-GLOSS BLACK). APPLY IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.

(A) 4. FOR AACC STENCILING REQUIREMENTS (SEE DWG. 1764AS205). FOR CVCC STENCILING REQUIREMENTS (SEE DWG. 3075AS260).

F. SPECIAL PAINTING

1. FUEL TANK FILLER CAP TOP COAT SHALL BE ALKYD ENAMEL PER TT-E-527 (COLOR #31136 OF FED-STD-595, LUSTERLESS RED).

(A) 2. ALL LIFTING AND TIEDOWN RINGS TO BE PAINTED WITH SILICONE ALKYD ENAMEL PER TT-E-490 (COLOR #27038 OF FED-STD-595, SEMI-GLOSS BLACK). APPLY IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS. (REFER TO DWG. 1764AS177, AACC AND 3075AS258, CVCC FOR LOCATIONS OF ALL TIEDOWN POINTS).

G. GREASE FITTING CAPS

1. AFTER COMPLETION OF ALL PAINTING, REMOVE ALL GREASE FITTING CAPS FROM FITTINGS.

CONTRACT NO:
N00019-86-C-0028

LAKE SHORE INC.
AN OLDENBURG GROUP COMPANY
IRON MOUNTAIN, MI. 49801
DWG. NO. 2A1-03004

SIZE

A

CAGE CODE

30003

DWG NO

1741AS829

REV

B

SCALE NONE

WT

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LBS

SHEET 7 OF 11